

Operating and Safety Instructions

STP®

SPORT TARGET PISTOL by Prommersberger



Before using the gun, please read the operating instructions
as well as the safety instructions carefully!

“A shot of passion”

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1 • GENERAL INFORMATION

The knowledge and the technically correct implementation of the regulations and information listed in this operating manual are required for the correct start-up and your safety during the handling, maintenance and servicing of the STP[®] Sport Target Pistol by Prommersberger (STP[®]) gun.

Please do not use the pistol until you have completely understood all safety regulations and handling of the pistol. If you need further information, please contact your dealer, the importer or directly the manufacturer.

Always comply with local and national laws governing the possession, carrying and use of firearms.

The STP[®] pistols are manufactured and C.I.P. tested according to the latest technical knowledge and any recognized safety rules. Nevertheless, please note that improper use of the pistol - as with any firearm - may result in danger to life and limb as well as impairment of the pistol or damage to property.

The pistol, which is part of these operating and safety instructions, is sold with the express statement that the manufacturer and importer of the pistol, disclaim any liability for consequences arising from tampering with or use of the pistol.

Disclaimer

STP[®] assumes no liability and/or warranty arising from injury or property damage caused in part or in whole by:

- Use in criminal intent or negligent discharge;
- Improper or careless handling;
- Defective, bad, wrong, self-loaded and reloaded ammunition, ammunition without C.I.P proof;
- Insufficient care of the pistol (w.g. rust, damage, foreign particles...);
- tampered guns;
- Ignoring malfunctions;
- Resale against local and national laws and regulations;
- Any influences beyond our direct and immediate control.

These restrictions apply whether liability is asserted based on contract, negligence or strict liability (including failure to warn).

Neither the manufacturer nor the importer shall be liable for incidental or consequential damages, such as loss of use of property, commercial loss, or loss of profits or wages.

The manufacturer and its importer shall not be liable for defects of the pistol or its function if the pistol has been modified by third parties or if other than original parts have been installed.

The functional description is not an instruction for the use, care or repair of the pistol. Any manipulation with or at the pistol by using the following functional description is prohibited.





2 · SAFETY INSTRUCTIONS

Read these safety instructions carefully, attentively, and completely before using the gun for the first time. Do not use the gun before you have fully understood the safety notes.

2.1 · Presentation of Safety Instructions

The following safety instructions draw your attention to various levels of danger in the individual chapters of these instructions. These extremely important notes are marked as follows:

- A header with signal word, pictogram and a colour.
- Information on type and source of the danger.
- Information on possible consequences of non-compliance.
- Information on how to avoid the danger.

Colour/signal word	Meaning
 DANGER	Immediately imminent danger! Failure to observe this warning could result in death or very serious injuries.
 WARNING	Possible acute danger! Failure to observe this warning could result in death or very serious injuries.
 CAUTION	Dangerous situation! Failure to observe could result in minor injuries.
 ATTENTION	Failure to observe could result in property damage.

2.2 • Safe handling of the gun

- Store the weapon and corresponding ammunition separately from each other.
- Never leave the weapon unattended and ensure that unauthorised persons, especially children, do not have access to the weapon and ammunition.
- Do not modify the gun and refrain from any conversions.
- Only use the gun when it is in perfect technical condition.
- Never aim at other persons or living beings or at yourself.
- Avoid unnecessary dry firing.
- When handling the weapon, place the stretched index finger of the firing hand outside at the frame.
- For safety reasons, always consider the weapon as loaded and unsecured.
- Do not rely solely upon the gun's built-in safety mechanism.

2.3 • Safe handling when shooting

- Refrain from handling or using the gun if you have consumed medication, drugs, or alcohol.
- Refrain from handling the gun or use it when you are sick or tired.
- All cartridge chamberings and barrels of STP[®] pistols are manufactured and tested according to the guidelines of the C.I.P. standard and therefore a reliable function is only guaranteed with factory C.I.P. approved cartridges!
- Always point the muzzle of the gun in a safe direction.

- Assure yourself what is behind your target.
- Wear ear protection and safety glasses when shooting.
- Advise the present persons that they must wear hearing and eye protection.
- Never hold your hand in front of the muzzle, behind the slide or over the cartridge ejection window when firing.
- After shooting, decock, lock or unload the firearm before holstering or putting it away.
- When handing over the gun to another person, it must always be unloaded and the slide must be open.
- Never shoot a weapon that has been penetrated by foreign particles.
- Eliminate gun malfunctions immediately.

2.4 • Intended use

- The gun is exclusively designed for shooting.
Any other use is considered improper.
- The owner of the gun must ensure that it is used only for its intended purpose.

3 · TRANSPORT, STORAGE AND SHIPPING



WARNING

Unintended discharge.

This may result in death or serious injuries. Always transport, store and dispatch the gun in the unloaded condition.



ATTENTION

Property damage by shock.

Damage to the gun impends. Transport, store and dispatch the gun in its original packaging only.

3.1 · Transporting the gun

- Make sure that the cartridge chamber is empty, and the hammer is released.
- Transport the gun - separated from the ammunition - in a locked carrying case.
- Never leave the gun unattended and ensure that unauthorised persons are denied access.
- Observe regional and national regulations concerning transport of the firearm.

3.2 • Storage of the gun

- Make sure that the cartridge chamber is empty, and the hammer is released.
- Clean the gun after each use and store it in a locked case separate from the ammunition. When storing the weapon for longer than 6 months, preserve it with grease and oil.
- During storage, neither the weapon nor the ammunition must be accessible to unauthorised persons (secured room or safety cabinet).
- Observe regional and national regulations concerning storage of firearms and ammunition.

3.3 • Shipping the gun

- Make sure that the cartridge chamber is empty, and the hammer is released.
- Fill in an accompanying letter and enclose it with the firearm.
Your mandatory details are name, address, telephone number.
Please enclose a task explanation/problem description/repair order and indicate the model designation and serial number of the gun.
- Only send the gun in its original packaging and without ammunition.
Provide the original packaging with a second packaging cover so that it is not recognisable during transport that it is a firearm.
- Observe regional and national regulations concerning shipment of firearms and ammunition.

4 • PRODUCT DESCRIPTION

The STP[®] pistols of the 1911/2011 series are semi-automatic, recoil-operated guns with locked Browning slide, named after the inventor.

4.1 • Functions elements



4.2 · Safety devices



WARNING

Unintended discharge.

This may result in death or serious injuries.

Learn how to handle the gun safely.

4.2.1 · Trigger guard

The trigger guard protects the trigger from damage and prevents unintended discharge of the gun.

4.2.2 · Thumb safety (5)

The thumb safety (5) is a manual safety element which blocks the trigger (10) and the slide (3) when the hammer (7) is cocked during insertion.

4.2.3 · Grip safety/beavertail (8)

The grip safety (8) is an indirect safety element which releases the trigger (10) when pressed in.

4.3 • Scope of delivery

The scope of delivery of the gun includes as standard:

- 1 magazine in the weapon;
- 1 instruction manual and safety instructions;
- Necessary Allen keys;
- 1 case/bag;
- 1 STP[®] gun coating;
- Bushing key (depending on model).

4.4 • Models

The pistols of the 1911 and 2011 model series are available in different versions. The illustrations in this operating instruction may differ depending the version of the gun you have. The different versions are distinguished the following main features:

- Barrel and slide length in 6", 5" or 4" and compensator barrels.
- Calibre in .22 lfb, 9x19 (9 mm Para/9 mm Luger), 9x21, .38 SA, .357 SIG, .40 S&W, .10 Auto, .45 ACP or .460 Rowland.
- Sights with Novak sight, Bomar sight, Aristocrat sight or C-More red dot sight.
- Grip panels (1911) made of polyamide G10 or for (2011) grip made of aluminium or other materials.
- Barrels with bushing, bull barrels (aka trumpet barrels) or with compensator.

5 • HANDLING THE GUN

Familiarise yourself comprehensively with the gun you have acquired!
The correct initial commissioning of the gun is for your own safety.
Otherwise fault-free operation cannot be guaranteed.

5.1 • Initial commissioning



WARNING

Unintended discharge.

This may result in death or serious injuries.

Make sure that gun and magazine are unloaded.

- Disassembling the gun (see section 7.1)
- Relubricating the gun (see section 7.2)
- Assembling the weapon (see section 7.3)
- Performing functional check (see section 7.4)

5.2 • Ammunition



WARNING

Unintended discharge. This may result in death or serious injuries.

Use only ammunition for your gun as

specified in C.I.P. specification according to calibre data.

- Only use C.I.P. certified and brand-new ammunition which corresponds to the calibre of the pistol (stamped on the barrel of the weapon).

- Never use wet, dirty, bent, rusty, damaged, oiled, or non-standard ammunition (without C.I.P. test) or ammunition of unknown origin.
- Exclusion of liability for reloaded or self-loaded ammunition.
- Never leave ammunition unattended and ensure that other persons are denied access.

5.3 · Loading the magazine



ATTENTION

Malfunction on firing. Damage to the magazine impends.
Fill up the magazine with the specified maximum number of cartridges.

- Grasp the magazine.
- Put the cartridge on the follower close to the magazine feed lips.
- The bullet tips must point toward the muzzle.
- Press the cartridge downward and slide it under the magazine feed lips.
- Refill as many cartridges as will be fired but do not exceed the maximum magazine capacity.
- The fill level can be read from the hole pattern on the magazine body.



Figure 5.3: Filling the magazine

5.4 · Loading the pistol



WARNING

Unintended discharge.

This may result in death or serious injuries.

Load the gun immediately before shooting.



Figure 5.4: Charge the gun using the slide and load using the slide stop lever

- Always hold the muzzle of the pistol in a safe direction.
- Place the stretched index finger of the firing hand outside directly at the frame.
- Push the full magazine into the pistol until the magazine holder clicks into place.
- Grasp the fluting on the slide with your free hand and pull it back to the stop (the safety may have to be released) and let the slide go forward.

Alternatively, let the already opened slide go forward by pressing the slide stop lever downwards. Please note that this method can lead to wear of the slide stop lever.

Afterwards, the gun is loaded, cocked, unlocked and ready to fire!

5.5 · Shooting with the pistol



DANGER

Unintended discharge.

This may result in death or serious injuries.

Make yourself sure of the target you wish to aim at.

- Aim the target with the loaded gun.
- Put the trigger finger on the trigger.
- Slowly squeeze the trigger until the shot breaks.
The cocked hammer will strike forward and the cartridge in the chamber will be ignited by the firing pin.
- You may fire further rounds after briefly releasing the trigger.

After firing, the pistol is immediately cocked again and ready to fire!

When the magazine is empty, the slide stop lever catches the slide (not on IPSC versions) and keeps it open.

5.6 · Reloading the pistol



ATTENTION

Dropping magazine.

Damage to the magazine impends.

Catch the magazine.

- Always hold the muzzle of the pistol in a safe direction.
- Place the stretched trigger finger of the firing hand outside at the frame.

- Hold your free hand under the magazine to be ejected.
- Press the magazine release button and catch the ejected magazine.
- Replace the empty magazine with a full one.
- Repeat the loading or charging of the gun as described in chapter 5.4.



5.7 · Stop shooting with the pistol



WARNING

Unintended discharge.

This may result in death or serious injuries.

Load the gun immediately before shooting.

- Always hold the muzzle of the pistol in a safe direction.
- Place the stretched trigger finger of the firing hand outside at the frame.
- Uncock or secure the gun.
- Holster the weapon or place it with the slide open.



5.8 · Unloading the pistol



WARNING

Unintended discharge. This may result in death or serious injuries. Hold the gun into a safe direction and unload the gun immediately after shooting.

- Always hold the muzzle of the pistol in a safe direction.
- Place the stretched trigger finger of the firing hand outside at the frame.
- Remove the magazine and place it safely, empty it later.
- Repeat with your free hand to remove the cartridge (the gun may possibly need to be disengaged).
- Grasp the fluting on the slide with your free hand and pull it back to the stop and at the same time, press the slide stop lever up until it snaps in.
- Check visually and manually that there is no cartridge in the cartridge chamber.
- Pick up the ejected cartridge.

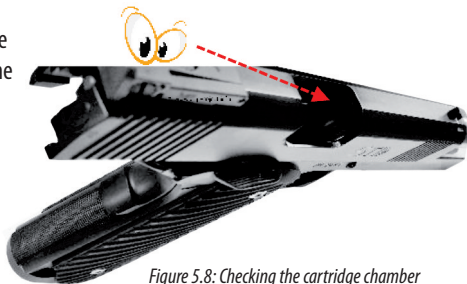
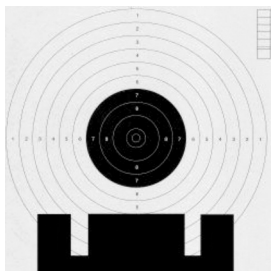


Figure 5.8: Checking the cartridge chamber

6 · AIMING WITH THE PISTOL

Precise aiming is achieved by aligning the front sight and rear sight/sights (depending on the model).



Attention:
The point of impact depends on distance and weather conditions!

*Figure 6:
Aim with front sight to rear sight*

6.1 · Adjusting Novak fixed sights

- Only horizontal adjustment is possible with this sight. Rear sight and front sight can be displaced by means of a slide tool or aluminium punch and hammer in the arms workshop.



Figure 6.1: left = Novak adjustable sight, right = Novak fixed sight

6.2 · Adjusting micrometre sights (Bomar and adjustable Novak sights) horizontally

- **Shots to the right** are corrected by turning the adjusting **screw clockwise** to shift the point of impact to the left.
- **Shots to the left** are corrected by turning the adjusting **screw counterclockwise** to shift the point of impact to the right.

Adjusting micrometre sights (Bomar and adjustable Novak sights) vertically

- **High shots** are corrected by turning the adjusting **screw clockwise** to shift the point of impact downward.
- **Low shots** are corrected by turning the adjusting **screw counterclockwise** to shift the point of impact upward.

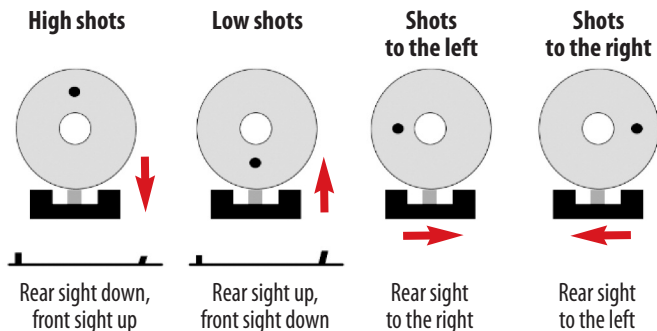


Figure: Illustration of the sights' adjustment range at various point of impact positions



Figure 6.2: Bomar sights

6.3 · Adjusting the Aristocrat 3-position sight

This is a special 3-position sight from the US company Aristocrat products.



With this sight it is possible to set 3 different points of aim in the vertical plane.

Height adjustment is made with the three Allen screws 1/2/3 for each position separately.

Positions 1-3 of the quick adjustment are set one after the other to the distances/holding points you require.

Important! Always assign the lowest rear sight position to position 2!

Examples: DSB combat pistol

position 1 = hold below the target, position 2 = hold dead centre

BDMP 1500

position 1 = hold dead center (7 m/15 m),

position 2 = arrowhead (25 m), position 3 = arrowhead (50 m)

You can see which position is set by the marking point of the adjustment screw, which in the example (Figure 1) shows the number 2 - so you have selected position 2 of the quick adjustment.

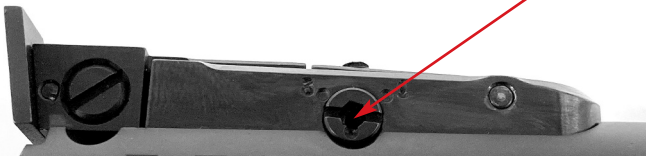


Figure 1

- **Setting the position quick adjustment:**

To start the adjustment, bring the quick adjustment screw to the position you want to adjust (e.g. position 2) - Marking point of the screw points downwards.

Shoot with the gun at the desired distance/point of aim 2-3 shots, then check the point of impact position of the shots.

Use the Allen key to correct the point of impact as follows.

Attention: The adjustment reacts very sensitively!

If the **point of impact is high**,
unscrew the adjusting screw from position 1 **counterclockwise** (Figure 2).

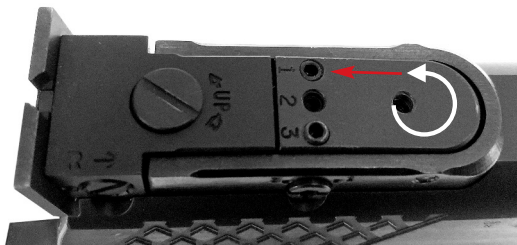


Figure 2

If the **point of impact is low**,
screw in the adjustment screw from position 1 **clockwise** (Figure 3).

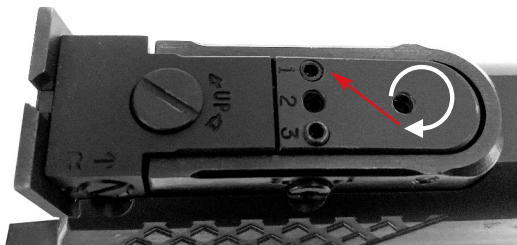


Figure 3

- **Setting the windage adjustment:**

The setting of the windage adjustment is done with a standard flat-head screwdriver.

If the **point of impact is on the right**, turn the adjusting screw of the windage adjustment **counterclockwise** against the direction of the arrow (Figure 4).

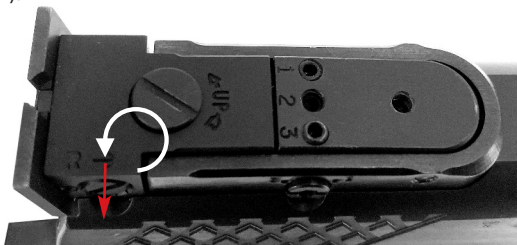


Figure 4

If the **point of impact is on the left**, turn the adjustment screw of the windage adjustment **clockwise** in the direction of the arrow (Figure 5).

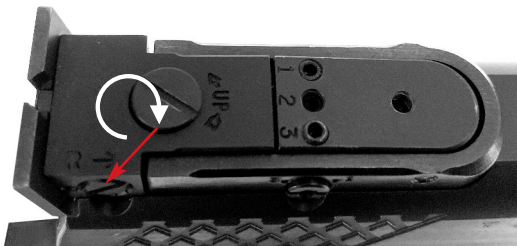


Figure 5

- **Setting the elevation adjustment:**

The elevation adjustment is a precision adjustment and is used exclusively to set the point of impact in different light and weather conditions.

If the **point of impact is high**, turn the elevation adjustment screw **clockwise** in the opposite direction to the arrow (Figure 6).

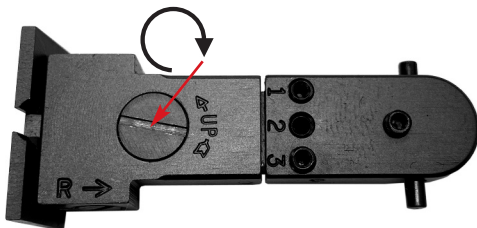


Figure 6

If the **point of impact is low**, screw in the elevation adjustment screw **counterclockwise** in the direction of the arrow (Figure 7).

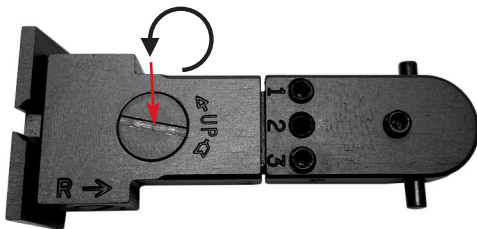


Figure 7

6.4 · C-More Systems reflex sight (depending on gun model)

6.4.1 · C-More Systems red dot sight model “Slide Ride”

The Slide Ride models are available in two different versions.

The standard switch variant is a stepless dimmer. If you turn the control clockwise, the brightness of the red dot increases. In the opposite direction, the intensity of the red dot becomes weaker.

The click switch is a step switch where the first step is OFF and the second and third steps are intended for use in combination with a residual light amplifier and are thus not visible to the naked eye in daylight.

Positions 4 to 12 control the intensity of the red dot. If you turn the control clockwise, the brightness of the red dot increases. In the opposite direction, the intensity of the red dot becomes weaker.

C-More Systems red dot sights are very precisely adjustable by means of stepless elevation and side elevation. The adjustment screws are held in place by counter screws.

The elevation and windage adjustment screws both have a locking screw (see operating instructions from C-More - elevation locking screw 8/windage locking screw 10).

To adjust, loosen the locking screws first, otherwise damage to the red dot sight may occur. The adjustment screws are very sensitive, especially the elevation screw.

It is sufficient to turn them slightly to change the setting.

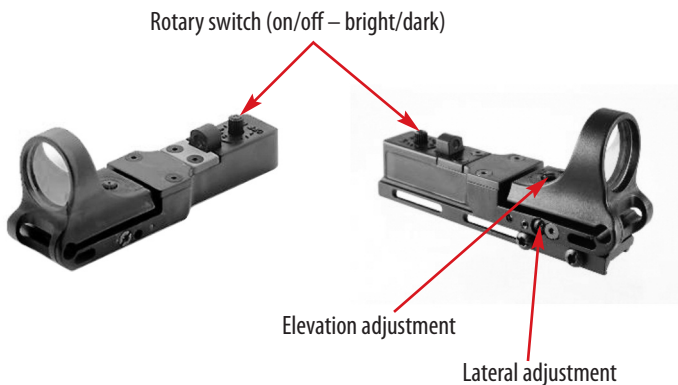
It is correct that the adjustment screws are difficult to turn.

Use a suitable screwdriver and make sure that the locking screws are loosened.

Elevation adjustment: Clockwise the point is moved higher.

Windage adjustmen: Clockwise, the point is adjusted to the right.

Remember to loosen the locking screw before making an adjustment and lock the locking screw after each adjustment. When making final adjustments, tune the elevation first and lock it down. Then repeat for the windage.



6.4.2 · C-More Systems red dot sight model "RTS2"

You switch the RTS2 model on by briefly pressing one of the intensity buttons (1) on the side and off again by pressing (3 seconds) one of the intensity buttons.

By pressing the up button, the intensity of the point is adjusted stepwise up to 10 visible brightness settings. Pressing the down button gradually adjusts the intensity of the point down to position 1.

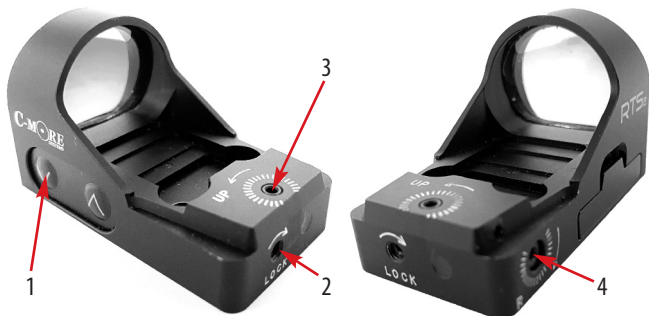
The locking screw (2) is used to lock the elevation and windage adjustment mechanism after the sight has been adjusted to the weapon. By turning the locking screw counterclockwise by 1 ½ turns, the screw is loosened and the elevation and windage adjustment can be made. Turning the locking screw clockwise until it is tight locks the elevation and windage adjustment in its current position.

The elevation adjustment screw (3) is used to adjust the weapon. Turning the elevation adjustment screw clockwise shifts the point of impact downwards. Turning the elevation adjustment screw counterclockwise shifts the point of impact upwards.

(1 click = 1 moa)

The windage screw (4) is used to adjust the weapon. Turning the windage screw clockwise shifts the point of impact to the right. Turning the windage screw counterclockwise shifts the point of impact to the left.

(1 click = 1 moa)



7 · PISTOL CARE AND MAINTENANCE OF THE GUN



WARNING

Unintended discharge.
This may result in death or serious injuries.
Make sure that gun and magazine are unloaded.



ATTENTION

Property damage as a result of ignorance.
Damage to the gun impends.
Inform yourself about the forthcoming care and maintenance.

7.1 • Disassembling the pistol



CAUTION

Component under spring pressure.

There is a risk of injuries by components under spring pressure.
Hold the slide and receiver during the stripping process.

1. Remove the magazine.
2. Set the slide to the position of the first marking (1).



3. Check visually and manually to ensure that there is no cartridge left in the cartridge chamber.

4. Push out the projecting slide stop lever on the right side with your index finger (2).



5. Remove the slide stop lever from the left side out of the frame.
Keep holding the slide.
6. Push the complete slide forward out of the frame.



Figure 7.1: Locking group with handle of the 2011 R054 6.0

When disassembling a inch 1911 pistol, proceed in the same way as for the inch 2011 pistol - disassemble gun no. 1-6.

7. For a 6-inch model, take the enclosed Allen key and unscrew the two-piece guide rod (Recoil Guide).



CAUTION

Component under spring pressure.

There is a risk of injuries by components under spring pressure.
Hold both the short part of the recoil guide and the spring.

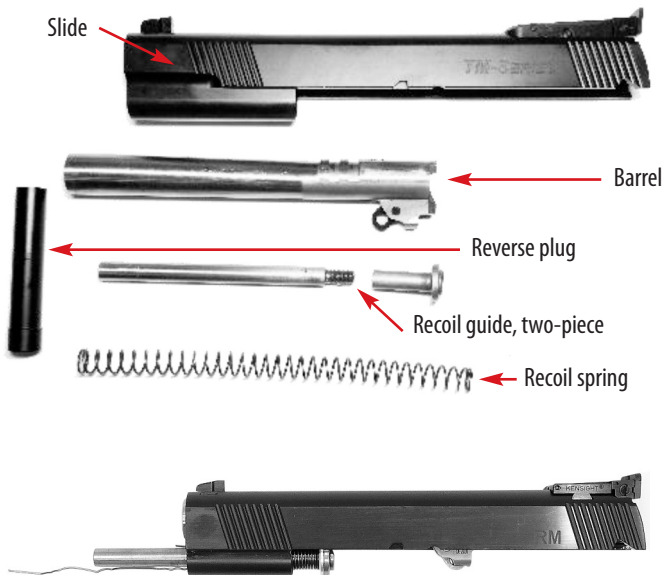


Figure 7.2: Slide of 1911 RM Series 5.0 with one-piece recoil guide

After separating the slide from the frame (5-inch variant), take a paper clip or a piece of wire (approx. 1 mm diameter) and put it aside. Use your thumb to push the recoil guide rod forward against the force of the recoil spring until a hole in the recoil guide can be seen at the front. Insert the prepared paper clip or wire halfway into this and bend it forward 90 degrees towards the recoil guide rod so that a 90-degree angle is formed. Then carefully release it.

Slide the recoil guide rod, which is completely locked by the wire, out to the rear and put it down.

With a slight pressure on the reverse plug you can pull out the wire and thereby release the pressure on the spring.



CAUTION

There is a risk of injuries by components under spring pressure. Hold both the sleeve and the spring.



Figure 7.3: Hole for wire or clip



7.2 · Cleaning the pistol



ATTENTION

Property damage resulting from care and maintenance.
Damage to the gun impends. Use special cleaning and care agents (included in delivery) for guns. Oil the gun only lightly.

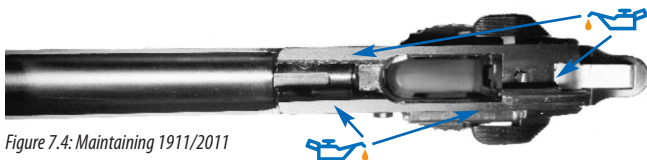


Figure 7.4: Maintaining 1911/2011



Figure 7.5: Closure 1911-/2011 maintaining

We recommend using the gun lubrication included in the scope of delivery for maintenance/care.

7.3 · Assembling the pistol



CAUTION

Component under spring tension.

There is a risk of injuries by components under spring pressure.
Hold the slide and receiver during the assembling process.

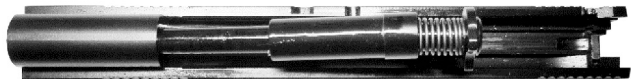


Figure 7.6: Inserting of the recoil spring

Procedure with a 5-inch pistol:

- Put the barrel into the slide.
- Place the recoil spring assembly (recoil guide rod, reverse plug, recoil spring) between slide and barrel.
- Push the recoil guide rod forward with your thumb to remove the wire.
- Remove the wire and slowly release the recoil guide.
- Push the complete slide back onto the frame until you can see the barrel link at the barrel in the opening for the slide stop lever.



Figure 7.7: Slide with barrel, barrel link and recoil spring assembly

- Push the slide back so that the semi-circular recess aligns with the cam of the slide stop lever. Push the slide stop lever pin through the hole in the frame and the barrel link.



- Grasp the fluting on the slide with your free hand and let it slide slowly towards.



ATTENTION

The gun is in cocked condition now.
Uncock the gun by pulling the trigger.

Procedure with a 6-inch pistol:

- Put the barrel into the slide.
- Place the reverse plug into the slide.
- Take the recoil guide rod with the external thread (the longer piece) and insert it through the reverse plug from the front.
- Take the recoil spring and insert it into the reverse plug from behind.
- Now take the end piece of the recoil guide rod with the internal thread (the smaller piece of the two-piece rod) and put it through the spring towards the reverse plug/long part of the recoil guide rod.
- Using the Allen key supplied, turn the long part of the recoil guide rod.



- Push the complete slide back onto the frame until you can see the barrel link at the barrel in the opening for the slide stop lever.

- Push the slide back so that the semi-circular recess aligns with the cam of the slide stop lever. Push the slide stop lever pin through the hole in the frame and the barrel link.



- Grasp the fluting of the slide with your fingers and let it slide forward slowly.
- Now tighten the recoil guide rod hand-tight.



ATTENTION

The gun is in cocked condition now.
Uncock the gun by pulling the trigger.

7.4 • Function check of the pistol



WARNING

Unintended discharge.

This may result in death or serious injuries.

Make sure that gun and magazine are unloaded.

The function check serves to determine malfunctions and familiarises you with the pistol. The function check is carried out without ammunition. When using the gun for the first time and after each cleaning, carry out the following checks in succession.

- Press the magazine release button and remove the magazine.
- Pull back the slide up to the stop (disengage the safety if warranted) and let the slide go forward.
- Check that the slide is in its closed rest position and that the hammer is cocked.
- Pull the trigger (single action) and hold it pressed/pulled, then push the hammer backwards against the spring force.
- Check the recoil of the hammer when releasing it.
- With the trigger pulled, cycle the slide again with your free hand.
- Check if the slide is in its closed rest position and that the hammer is cocked.
- Release the trigger.
- Check if the hammer is cocked.

- Activate the thumb safety by sliding the safety upwards.
- Check the secured slide stop and the trigger lock.
- Deactivate the thumb safety by pushing it forward/downward.
- Check if the trigger can be pulled without depressed grip safety.
- Slide an empty magazine into the gun until the magazine release snaps in.
- Check the snapped-in magazine.
- Pull back the slide up to the stop.
- Check if the slide stop lever is engaged and let the slide springing forward again.
- Pull the trigger.
- Check the overall condition of the gun.

8 · MALFUNCTIONS

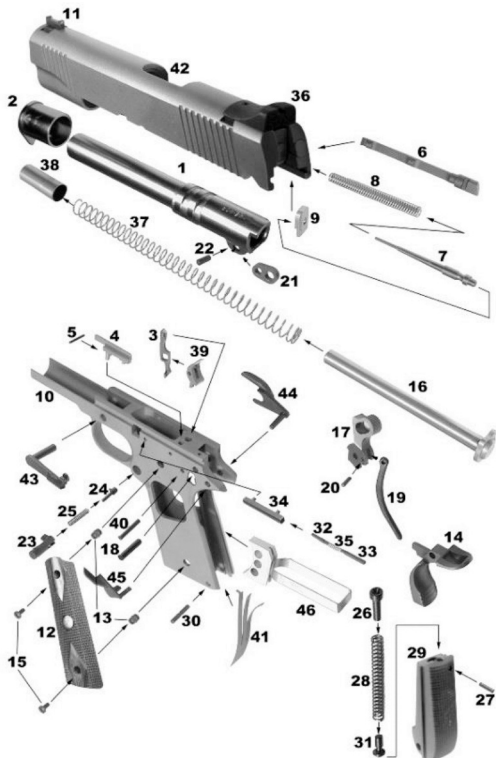
Malfunctions usually occur due to incorrect handling or faulty ammunition. Carry out the function check as described in chapter 7.4.

Technical defects are rare but can occur.

If there is a technical defect, it must be repaired by an arms workshop or the manufacturer.

Type of malfunction	Possible causes	Remedy
Cartridge is not fed	<ol style="list-style-type: none"> 1 Magazine not engaged 2 Cartridge chamber and feed ramp soiled 3 Magazine is damaged 4 Cartridge damaged 	<ol style="list-style-type: none"> 1 Engage the magazine audibly 2 Clean gun 3 Mark and replace magazine 4 Remove and dispose of cartridge
Slide does not close	<ol style="list-style-type: none"> 1 Gun or cartridge are soiled 2 Cartridge does not correspond to the calibre 3 Gun is defective 	<ol style="list-style-type: none"> 1 Clean gun 2 Remove cartridge 3 Hand over gun to corrective maintenance
No shot release	<ol style="list-style-type: none"> 1 Fire malfunction 2 Gun is soiled 3 Gun is defective 	<ol style="list-style-type: none"> 1 Remove cartridge after 1 minute and dispose of 2 Clean gun 3 Hand over gun to corrective maintenance
Cartridge case is not ejected	<ol style="list-style-type: none"> 1 Slide not correctly cycled 2 Gun is soiled 3 Gun is defective (extractor) 	<ol style="list-style-type: none"> 1 Hold gun on grip more tightly 2 Clean gun 3 Hand over gun to corrective maintenance
Slide is not caught	<ol style="list-style-type: none"> 1 Magazine is defective 2 Cartridge is too weak 3 Gun is held too lightly 	<ol style="list-style-type: none"> 1 Insert empty magazine, pull slide, slide stop lever must engage 2 Stronger charge of cartridge 3 Stronger grip

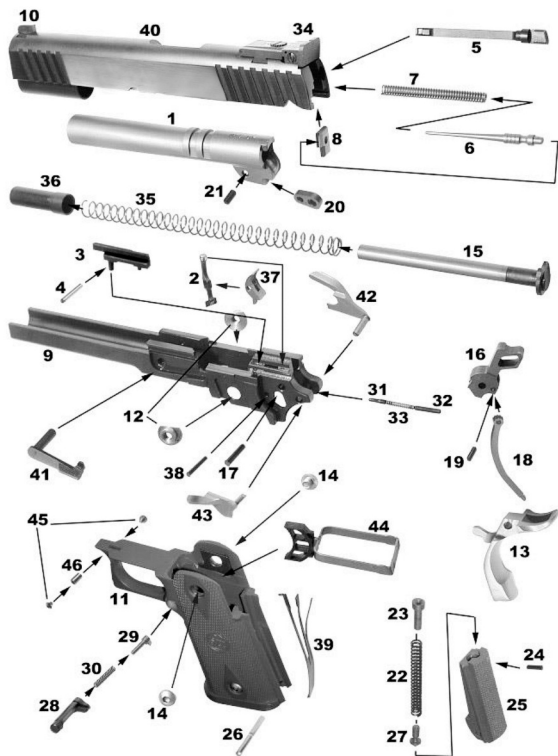
9 · SPARE PARTS FOR 1911:



9 • SPARE PARTS FOR 1911:

1	Barrel	24	Mag Catch Look
2	Bushing	25	Mag Catch Spring
3	Disconnecter	26	Mainspringhousing Cap
4	Ejector	27	MSH Pin
5	Ejector Pin	28	Mainspring
6	Extractor	29	MSH
7	Firing Pin	30	MSH Pin Magwell
8	Firing Pin Spring	31	MSH Retainer
9	Firing Pin Stop Plate	32	Plunger Slide stop
10	Frame, Master	33	Plunger Safety
11	Front Sight 3,2 x 8	34	Plunger Tube
12	Grip G10	35	Plunger spring
13	Grip bushing	36	Rear Sight
14	Grip Safety	37	Recoilspring
15	Grip screw	38	Reverse Plug
16	Recoil Guide	39	Sear
17	Hammer	40	Sear Pin
18	Hammerpin	41	Sear Spring
19	Hammerstrut	42	Slide
20	Hammerstrut Pin	43	Slide Stop
21	Barrel Link	44	Thumb Safety
22	Barrel Link Pin	45	Thumb Safety
23	Mag Release 1911	46	Trigger

10 · SPARE PARTS FOR 2011:



10 · SPARE PARTS FOR 2011:

1	Barrel	24	Mainspring Pin
2	Disconnecter	25	Mainspringhousing
3	Ejector	26	MSH Pin Magwell
4	Ejector Pin	27	MSH Retainer
5	Extractor	28	Mag Release 2015
6	Firing Pin	29	Mag Catch Look
7	Firing Pin Spring	30	Mag Catch Spring
8	Firing Pin Stop Plate	31	Plunger Slide stop
9	Frame, Master	32	Plunger Safety
10	Front Sight 3,2 x 8	33	Plunger spring
11	Grip ALU	34	Rear Sight
12	Grip bushing 2015	35	Recoilspring
13	Grip Safety	36	Reverse Plug
14	Grip screw	37	Sear
15	Recoil Guide	38	Sear Pin
16	Hammer	39	Sear Spring
17	Hammerpin	40	Slide
18	Hammerstrut	41	Slide Stop
19	Hammerstrut Pin	42	Thumb Safety
20	Barrel Link	43	Thumb Safety
21	Barrel Link Pin	44	Trigger
22	Mainspring	45	Trigger Sleeve screw
23	Mainspring Cap	46	Trigger Sleeve

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